



HI-WAY - Type FTH

Step-by-Step Instructions for BUILD-YOUR-OWN Hi-Way Tractor Tire Chains

BUILD-YOUR-OWN!



- *Continuous length chain – for in store assembly of chains.*
- *Build chains to fit over 33 sizes of tractor tires.*
- *All from just 6 sizes of bulk chain.*
- *Always have the right size on hand.*
- *Deliver – right now!*
- *Eliminate inventories for low-use sizes.*
- *Each drum contains enough chain and side fasteners to make 4 half pairs of the longest chain of each category.*
- *No waste – short ends can be re-connected or sold as repair parts.*

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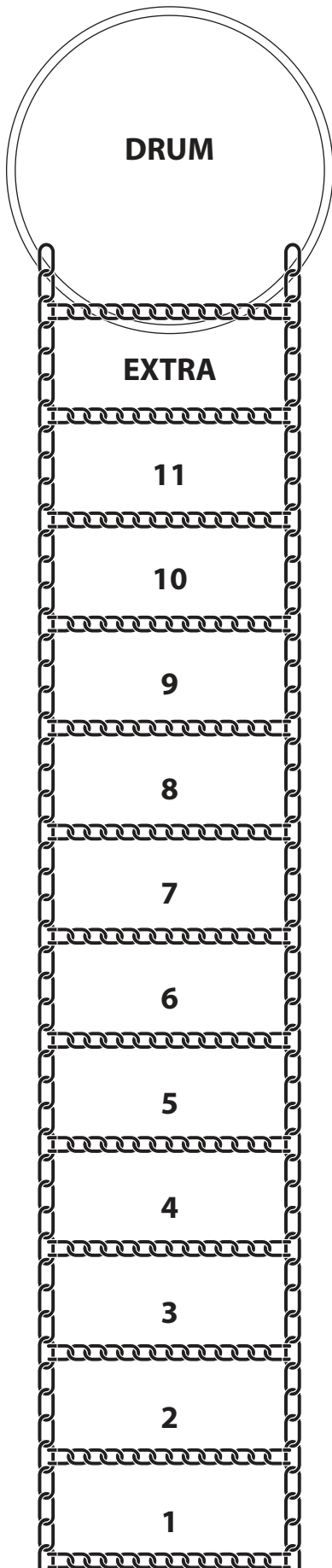
Complete step by step instructions..... Page 2-3

Specifications for the chain for each tire sizePage 4

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Assembly Instructions

Preparing HI-WAY Type FTH tractor tire chain from continuous length stock.



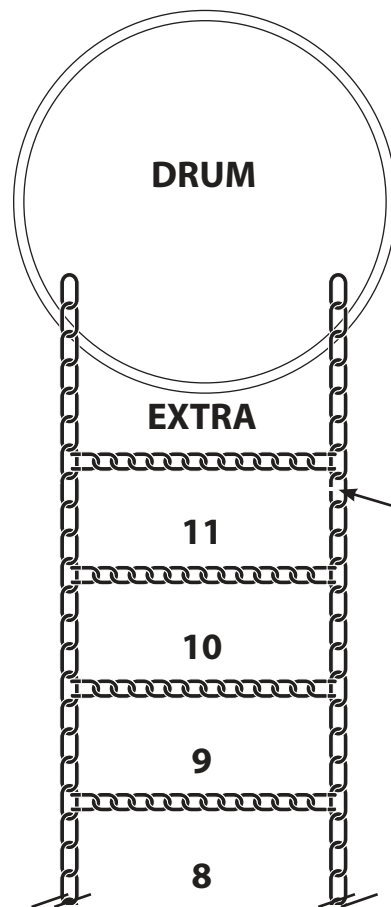
▼ Step 1

Knowing the tire size, use the table on Page 4 to determine:

- A. The correct drum of HI-WAY Type FTH tire chain.
- B. The number of cross chains per half-pair for that tire size.

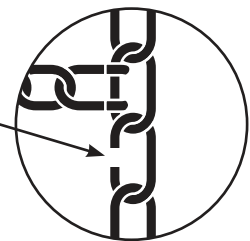
(For our example, we will use 11 cross chains)

Pull enough chain from the drum to assemble one half-pair. Lay out the chain with the cross chain hooks face up.



Step 2 ▼

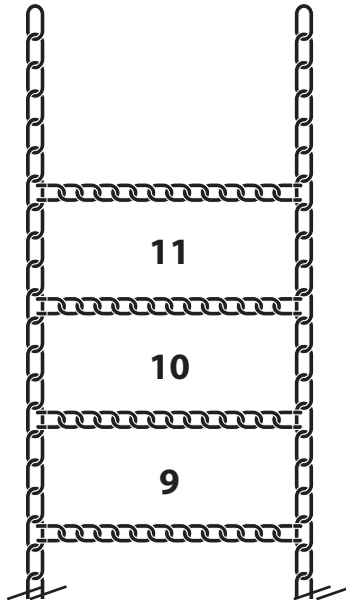
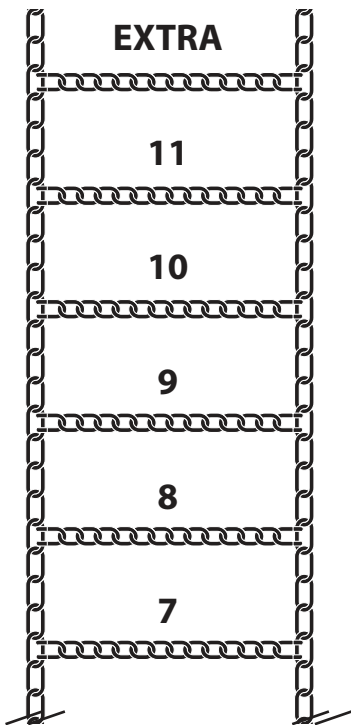
Cut and remove one link from each side chain where shown.



NOTE: If the table calls for 11 cross chains per half-pair, you must count out 12 cross chains, (11 plus one extra cross chain). Cut the **third** side chain link **past** the **extra** cross chain.

Step 3 ▼

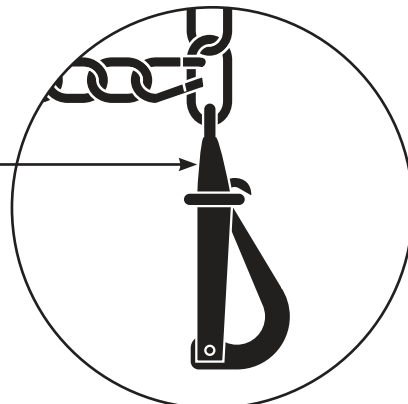
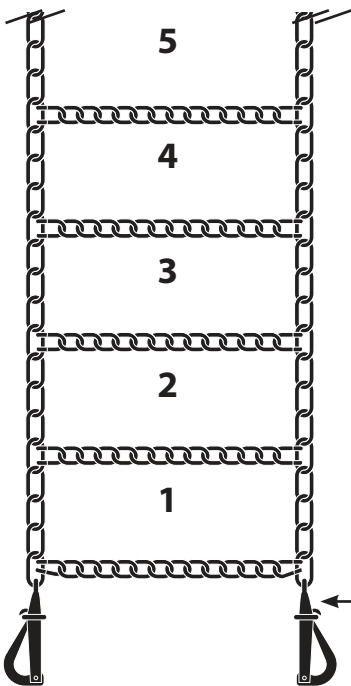
Use the Peerless "Super Truck" chain pliers. Open the cross chain hooks where shown. Disconnect the extra cross chain. Set it aside and save for replacement.



This leaves 6 free side chain links past the last cross chain.

Step 4 ▼

Go to the opposite end. Assemble and attach two heavy tractor side chain lever locks (**Stock No. 8608455**) to the side chain where shown.



It will be necessary to pinch this cross chain hook to allow the lever lock to fit into the side chain.

Step 5

Repeat steps 1-4 for the second half-pair.

| TIRE SIZES | | Number of Cross Chains Per Half Pair | Suggested Selling Price |
|----------------------|--|--|-------------------------------|
| FTH-A | Drum part number: 1981210 UPC Number: 042228-016166 | | |
| 9.5-16 | | 9 | |
| 8.3-24 | | 11 | |
| 9.5-24 | | 12 | |
| 9.5-28; 11.2-24 | | 14 | |
| 9.5-32; 11.2-28 | | 15 | |
| 11.2-34 | | 17 | |
| 9.5-38; 11.2; 9.5-40 | | 18 | |
| 11.2-38 | | 19 | |

| | | | |
|----------------------------|--|----|--|
| FTH-B | Drum part number: 1981610 UPC Number: 042228-016173 | | |
| 13.6-16 | | 10 | |
| 12.4-24 | | 12 | |
| 12.4-28; 13.6-24; 13.6-26 | | 14 | |
| 13.6-28; 14.9-24 | | 15 | |
| 14.9-26; 15.5-25; 13.00-24 | | 16 | |
| 14.9-28; 12.4-36; 14.00-24 | | 17 | |
| 12.4-38; 13.9-36; 14.9-30 | | 18 | |
| 12.4-40; 13.6-36; 13.6-38 | | 19 | |
| 12.4-42; 15.5-38; 13.6-40 | | 20 | |
| 14.9-38 | | 21 | |

| | | | |
|----------------------------|--|----|--|
| FTH-C | Drum part number: 1981910 UPC Number: 042228-016180 | | |
| 16.9-24; 17.5-24; 17.5L-24 | | 15 | |
| 16.9-26; 17.5-25 | | 16 | |
| 16.9-28 | | 17 | |
| 16.9-30 | | 18 | |
| 16.9-34; 15.5-38 | | 19 | |
| 16.9-38 | | 21 | |

| | | | |
|--------------------|--|----|--|
| FTH-D | Drum part number: 1982110 UPC Number: 042228-016197 | | |
| 18.4-16.1; 19.5-24 | | 10 | |
| 18.4-24; 18.4-26 | | 15 | |
| 18.4-28; 21L-24 | | 16 | |
| 18.4-30; 20.5-25 | | 17 | |
| 18.4-34 | | 18 | |
| 18.4-38 | | 20 | |
| 18.4-42 | | 22 | |
| 20.8-38 | | 23 | |

| ACCESSORIES | Stock Number | Pieces Per Carton |
|-----------------------|--------------|-------------------|
| Super Truck Pliers | QG 20093 | 1 |
| Side Chain Lever Lock | 2009320 | 10 |
| 5/16" Quick Link | 8056335 | 20 |

Replacement Cross Chains; 25 per bag includes hooks

| BULK CHAIN SIZE/STOCK NUMBER | Stock Number |
|-------------------------------------|--------------|
| FTH-A/1981210 | 0981210 |
| FTH-B/1981610 | 0981610 |
| FTH-C/1981910 | 0981910 |
| FTH-D/1982110 | 0982110 |



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